

承 認 書 SPECIFICATION FOR APPROVAL

客戶名稱 CUSTOMER	:			
客戶料號 CUSTOMER'S P/N	:			
料號 PART NUMBER	: <u>WAN3216E2</u>	45H02		
規格 DESCRIPTION	: Chip Antenna 3	216 L Ant 2.45G	Type H02	
版本 VERSION	: <u>V1.1</u>		XXXX	
日期 ISSUE DATE	: 2023/06/15		KD,	
		X	·	
	客戶承認 CUSTOMER APPROVED			
	AND THE PARTY OF T			
4	20			
	工程部 R&D CENTER			
CITE OF	承 認 APPROVAL	確 認 CHECKED	製 作 DRAWN	
	Ray	Tennyson	Snow	





萬誠科技股份有限公司

11261 台北市北投區立功街 151 號 1 樓

電話: (02) 2898-2220 傳真: (02) 2898-5055

OneWave Electronic Co., Ltd.

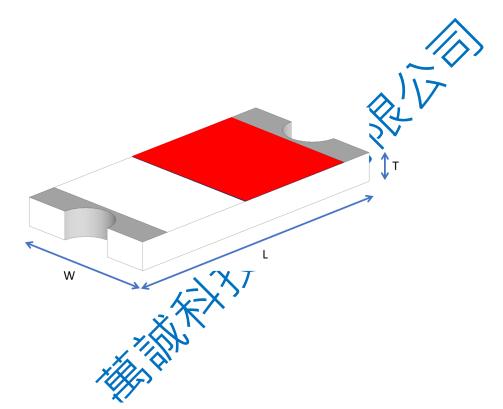
1F, No. 151, Li Gong Street, Beitou District,

Taipei City 11261, Taiwan TEL: +886 2 2898-2220 FAX: +886 2 2898-5055



3216 Chip antenna

For Bluetooth / WLAN Applications



P/N: WAN3216E245H02

	Dimension (mm)		
L 3.23 ± 0.20			
W	1.66 ± 0.20		
Т	0.45 ± 0.20		



Part Number Information

 WAN
 3216
 E
 245
 H
 02

 A
 B
 C
 D
 E
 F

Α	Product Series	Antenna		
В	Dimension L x W	3.2 x 1.6mm (±0.2mm)		
C	Material	High K material		
D	Working Frequency	2.4 ~ 2.5GHz		
E	Feeding mode	PIFA & Single Feeding		
F	Antenna type	Type = 02		

1. Electrical Specification

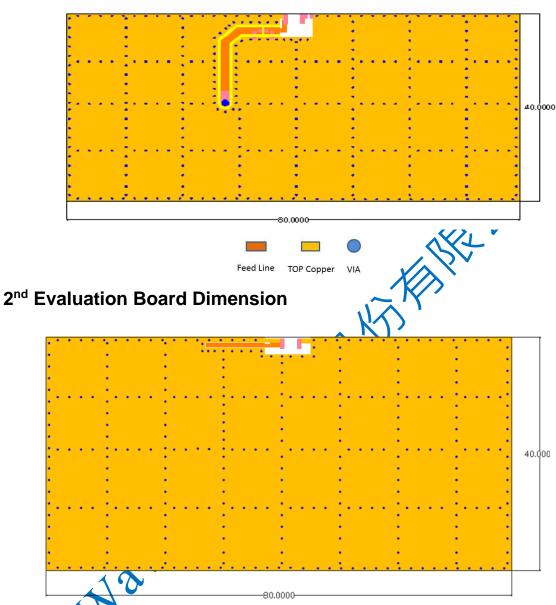
Specification			
Part Number	WAN3216E245H02		
Central Frequency	2450	MHz	
Bandwidth	120 (Min.)	MHz	
Return Loss	-6.5 (Max)	dB	
Peak Gain	1.71	dBi	
Impedance	50	Ohm	
Operating Temperature	-40~+110	$^{\circ}$ C	
Maximum Power	4	W	
Resistance to Soldering Heats	10 (@ 260℃)	sec.	
Polarization	Linear		
Azimuth Beamwidth	Omni-directional		
Termination	Cu / Sn (Leadless)		

Remark: Bandwidth & Peak Gain was measured under evaluation board of next page



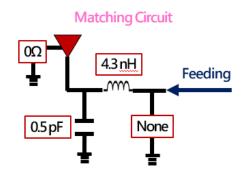
2. Recommended PCB Pattern

Recommended PCB Pattern 若未參照我司規格書上Layout建議做設計, Evaluation Board Dimension 進而造成後續生產上的天線特性與品質差異問題,



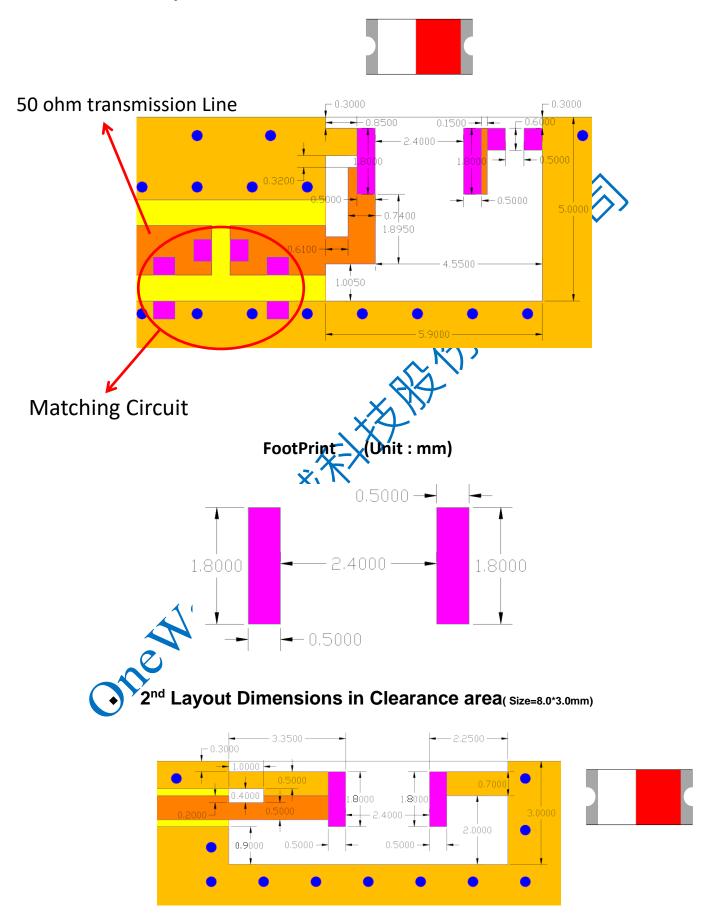
Suggested Matching Circuit

⊨建議使用精準度高的電感±0.1~0.3nH、電容±0.1pF



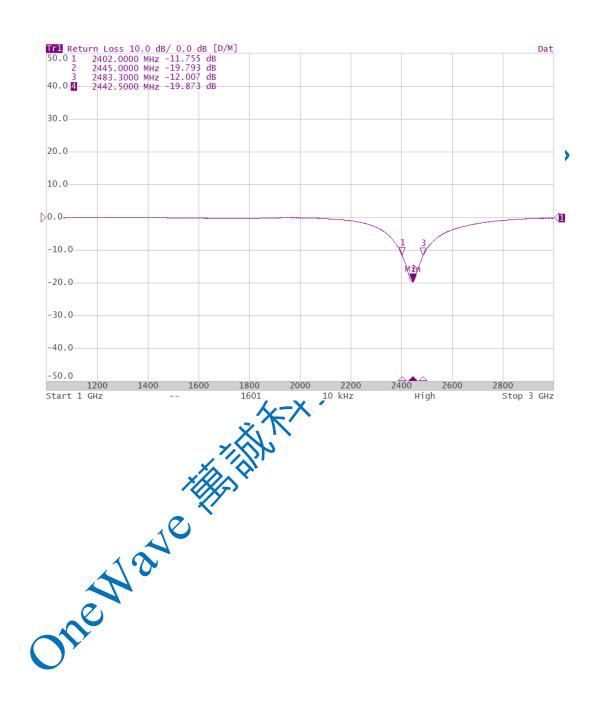


Layout Dimensions in Clearance area(Size=5.9*5.0mm)



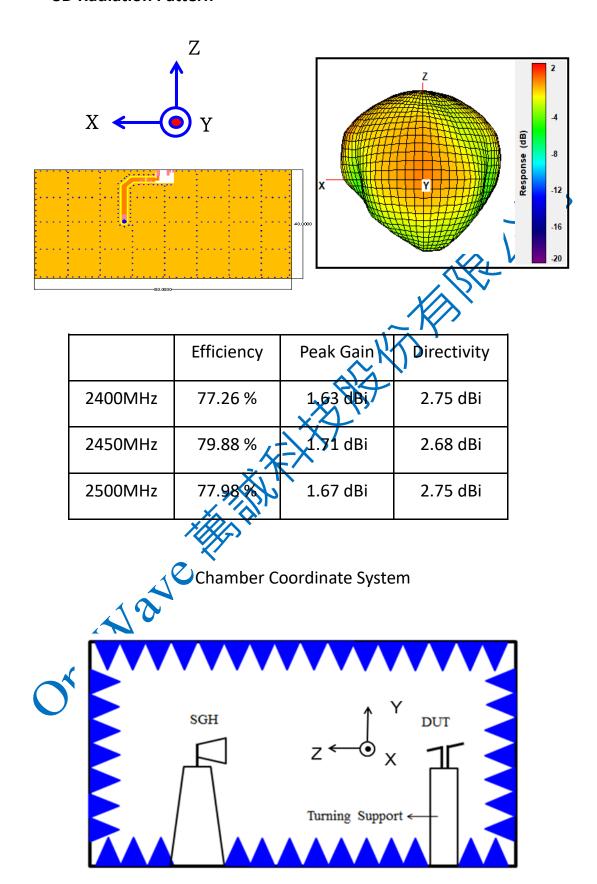


3. Measurement Results Return Loss





3D Radiation Pattern





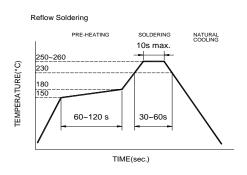
4.Reliability and Test Condictions

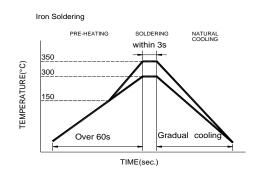
ITEM	REQUIREMENTS	TEST CONDITION
Solderability	Wetting shall exceed 90% coverage New in the manufacture of t	Pre-heating temperature:150°C/60sec.
	No visible mechanical damage	Solder temperature:230±5°C
	TEMP (℃)	Duration:4±1sec.
		Solder:Sn-Ag3.0-Cu0.5
	230℃ 4±1 sec.	Flux for lead free: rosin
	150℃	
	60000	
	/ 60sec \	
Solder heat	No visible mechanical damage	Des hosting towns are true 150°C /COses
Resistance	2. Central Freq. change :within ± 6%	Pre-heating temperature:150°C/60sec. Solder temperature:260±5°C
	TEMP (℃)	Duration:10±0.5sec.
		Solder:Sn-Ag3.0-Cu0.5
	260°C 10±0.5 sec.	Flux for lead free: rosin
	150°C	
	60sec	
Component	No visible mechanical damage	The device should be reflow
Adhesion	Š	soldeted(280±5°C for 10sec.) to a tinned
(Push test)		copper substrate A dynometer force
		gauge should be applied the side of the
		component. The device must with-ST-F
		0.5 Kg without failure of the termination attached to component.
Component	No visible mechanical damage	Insert 10cm wire into the remaining open
Adhesion	XT	eye bend ,the ends of even wire lengths
(Pull test)	(- x)	upward and wind together.
,		Terminal shall not be remarkably
		damaged.
Thermal shock	No visible mechanical damage	+110°C=>30±3min
	2. Central Freq. change :within ±6%	-40°C =>30±3min
	Phase Temperature(°C) Time(min)	Test cycle:10 cycles
		The chip shall be stabilized at normal
	1 +110±5℃ 30±3	condition for 2~3 hours before
	2 Room Within	measuring.
	Temperature 3sec	
	3 -40±2°C 30±3	
	4 Room Within	
	Temperature 3sec	
Resistance to	1. No visible mechanical damage	Temperature: +110±5°C
High	2. Central Freq. change :within ±6%	Duration: 1000±12hrs
Temperature	3. No disconnection or short circuit.	The chip shall be stabilized at normal
	5. No disconnection of short circuit.	condition for 2~3 hours before
		measuring.
Resistance to	No visible mechanical damage	Temperature:-40±5°C
Low	2. Central Freq. change :within ±6%	Duration: 1000±12hrs
Temperature	3. No disconnection or short circuit.	The chip shall be stabilized at normal
	and the second s	condition for 2~3 hours before
		measuring.
Humidity	No visible mechanical damage	Temperature: 40±2°C
	2. Central Freq. change :within ±6%	Humidity: 90% to 95% RH
	3. No disconnection or short circuit.	Duration: 1000±12hrs
		The chip shall be stabilized at normal
		condition for 2~3 hours before measuring.



5. Soldering and Mounting

Mildly activated rosin fluxes are preferred. The minimum amount of solder can lead to damage from the stresses caused by the difference in coefficients of expansion between solder, chip and substrate. The terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.





Recommended temperature profiles for re-flow soldering in Figure 1.

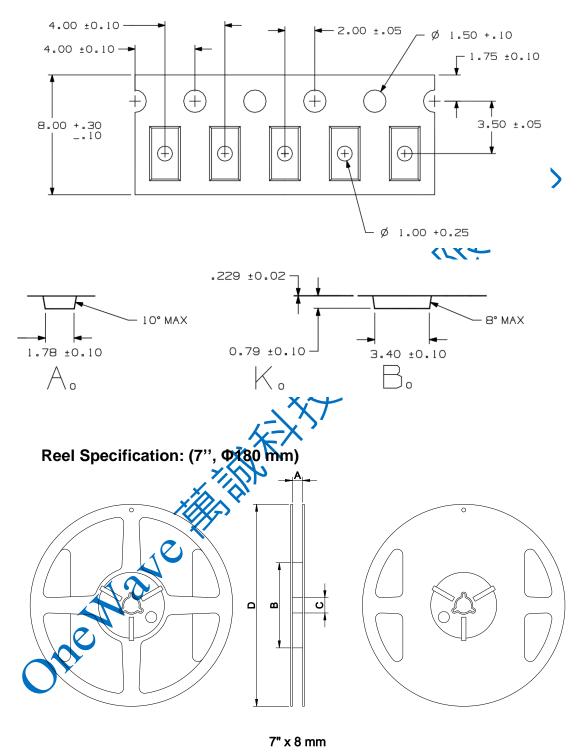
Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.

- Preheat circuit and products to 150°C
- · Never contact the ceramic with the iron tip
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- 280° (tip temperature (max))
- 1.0mm tip diameter (max)
- Limit soldering time to 3 sec.



6.Packaging Information

Tape Specification:



Tape Width(mm)	A(mm)	B(mm)	C(mm)	D(mm)	Chip/Reel(pcs)
8	9.0±0.5	60±2	13.5±0.5	178±2	3000



7.Storage and Transportation Information

Storage Conditions

To maintain the solderability of terminal electrodes:

- 1. Temperature and humidity conditions: -10~ 40°C and 30~70% RH.
- 2. Recommended products should be used within 6 months from the time of delivery.
- 3. The packaging material should be kept where no chlorine or sulfur exists in the air.

Transportation Conditions

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- 1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- 2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
- 3. Bulk handling should ensure that abrasion and mechanical shock are minimized.