ONEWAVE

承　　認　　書
SPECIFICATION FOR APPROVAL

客戶名稱
CUSTOMER ：

客戶料號
CUSTOMER'S P/N ：

料號
PART NUMBER ： WAN3216F117CA4

規格
DESCRIPTION ： Chip Antenna 3216 L Ant 1.176G Type A4

版本
VERSION ： V1.1

日期
ISSUE DATE ： 2023/06/15

客 戶 承 認 CUSTOMER APPROVED

工 程 部 R&D CENTER		
承 認 APPROVAL	確 認 CHECKED	製 作 DRAWN
Ray	Tennyson	Snow

RoHS compliant
lead-free

3216 Chip antenna

For GPS L5 Applications
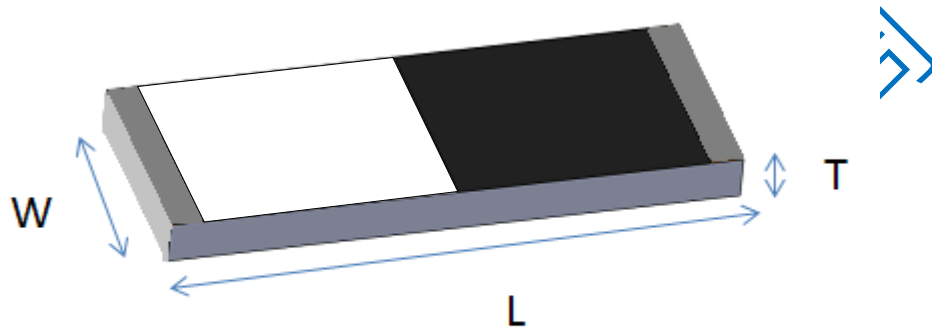
P/N：WAN3216F117CA4

	Dimension (mm)
L	3.23 ± 0.20
W	1.66 ± 0.20
T	0.45 ± 0.20

Part Number Information

WAN 3216 F 117 C A4

A   B   C   D   E   F

A	Product Series	Antenna
B	Dimension L x W	3.2 x 1.6mm (±0.2mm)
C	Material	High K material
D	Working Frequency	1.176 GHz
E	Feeding mode	PIFA & Single Feeding
F	Antenna type	Type = A4

1. Electrical Specification

Specification		
Part Number	WAN3216F117CA4	
Central Frequency	1176	MHz
Bandwidth	30 (Min.)	MHz
Return Loss	-6.5 (Max)	dB
Peak Gain	1.46	dBi
Impedance	50	Ohm
Operating Temperature	-40～+110	℃
Maximum Power	4	W
Resistance to Soldering Heats	10 (@ 260℃)	sec.
Polarization	Linear	
Azimuth Beamwidth	Omni-directional	
Termination	Cu / Sn (Leadless)	

Remark : Bandwidth & Peak Gain was measured under evaluation board of next page
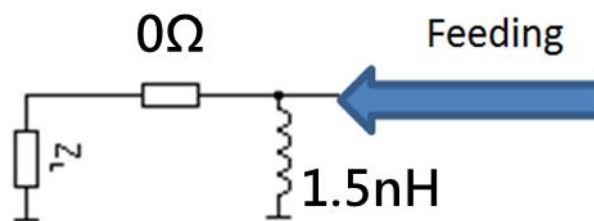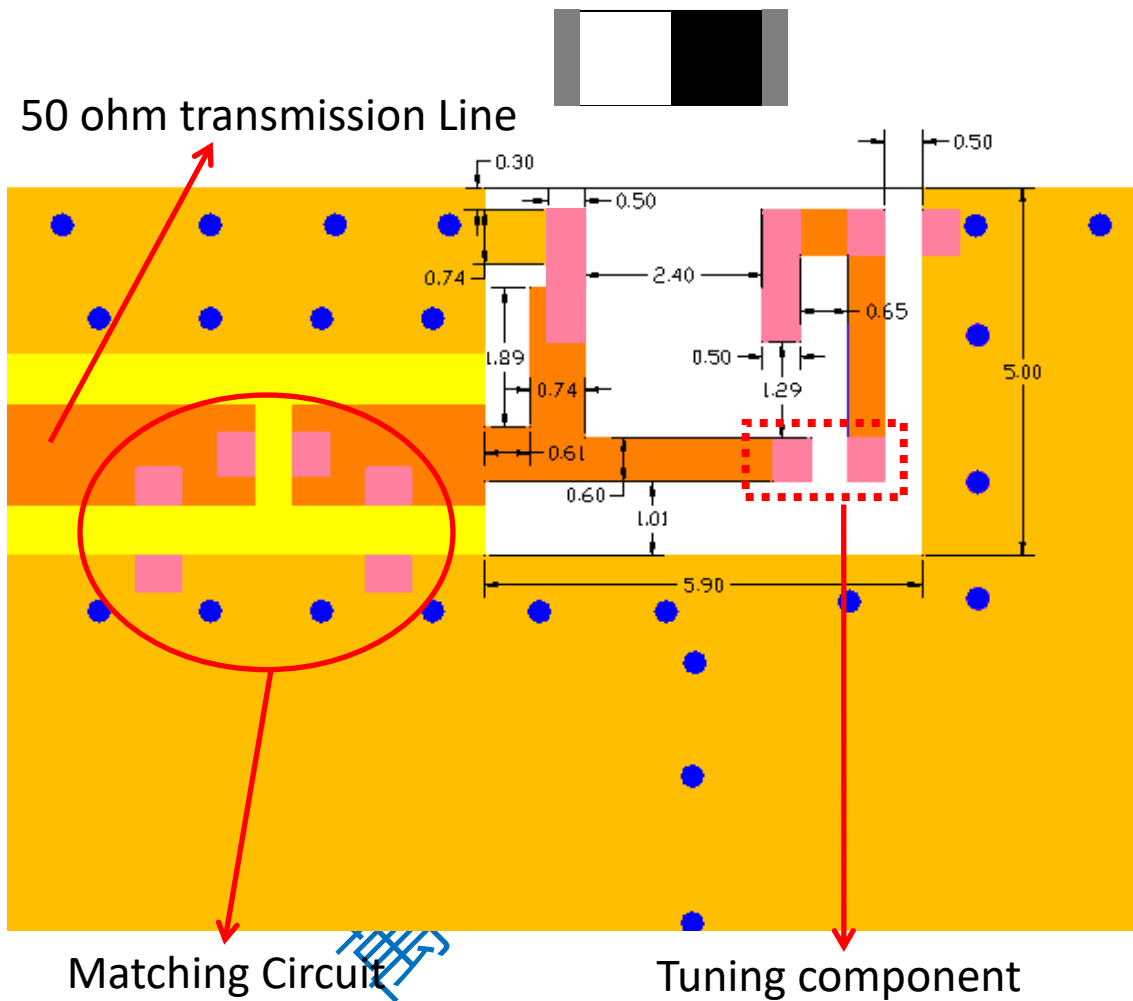
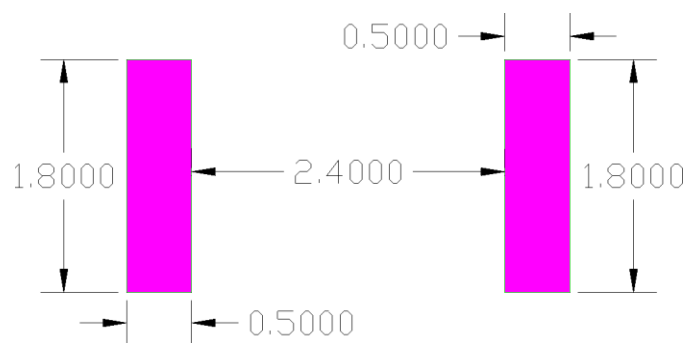## 2. Recommended PCB Pattern

Evaluation Board Dimension

40.00

80.00

Unit : mm

Feed Line   TOP Copper   VIA
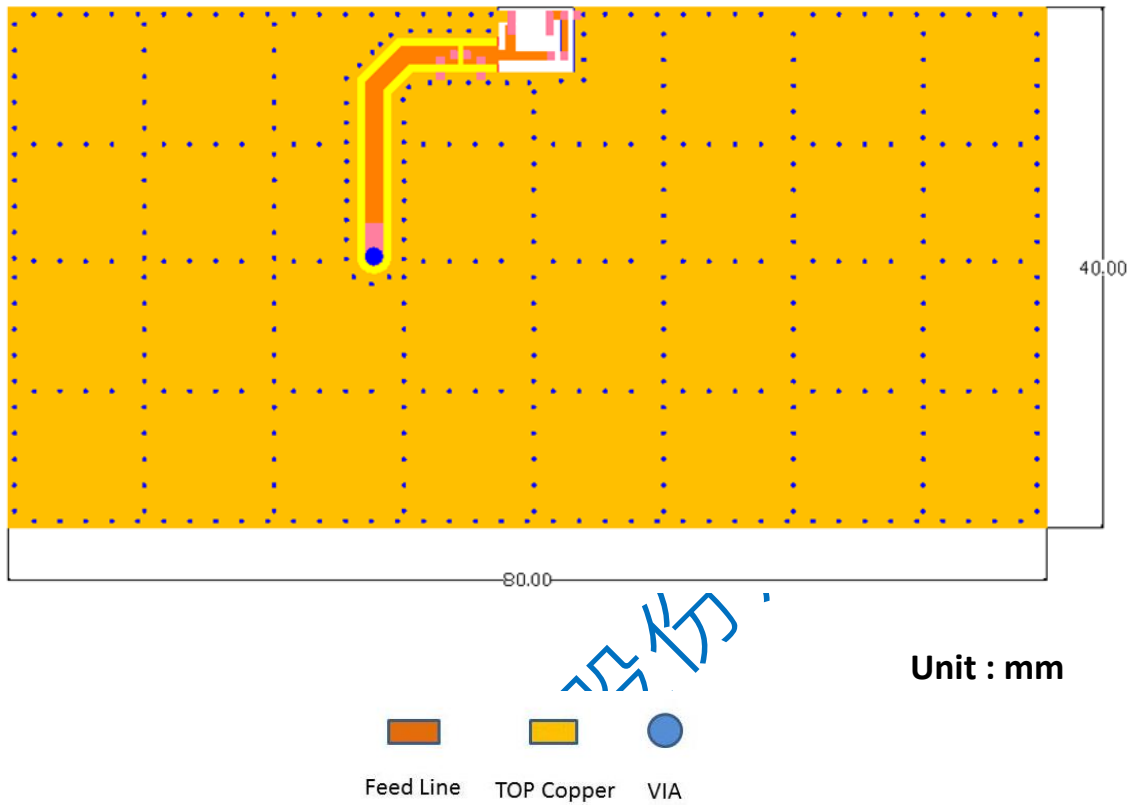
Suggested Matching Circuit

重要資訊 ：
匹配元件建議使用精準度高的電感±0.1~0.3nH、電容±0.1pF

0Ω   Feeding

ZL

1.5nH

Layout Dimensions in Clearance area(Size=5.9*5.0mm)

50 ohm transmission Line

Matching Circuit

Tuning component

FootPrint   (Unit : mm)

3. Measurement Results

Return Loss

Tr2 S11 Log Magnitude 10.0 dB/ 0.0 dB [F1 D/M]   Dat

1	1166.0000 MHz	-10.082 dB
2	1176.0000 MHz	-23.330 dB
3	1186.0000 MHz	-9.6511 dB

```
50.0
40.0
30.0
20.0
10.0
0.0
-10.0
-20.0
-30.0
-40.0
-50.0
        1000        1500        2000        2500
Start 500 MHz    Cor    Lin    1601    10 kHz    High    Stop 3 GHz
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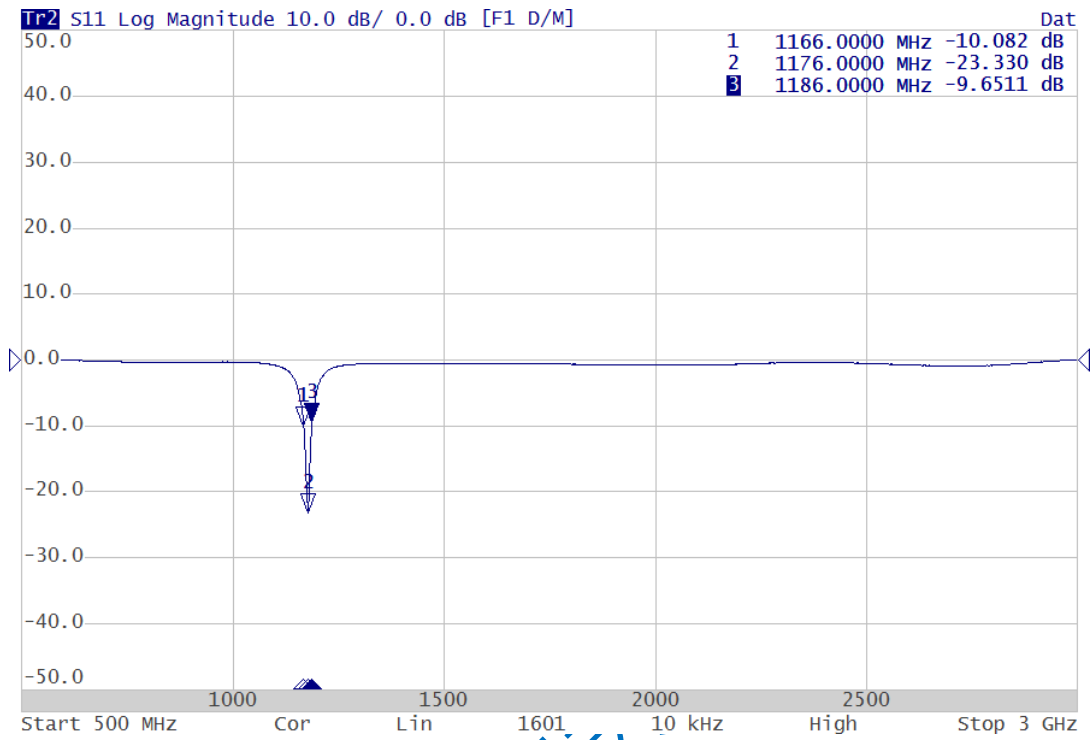
Radiation Pattern
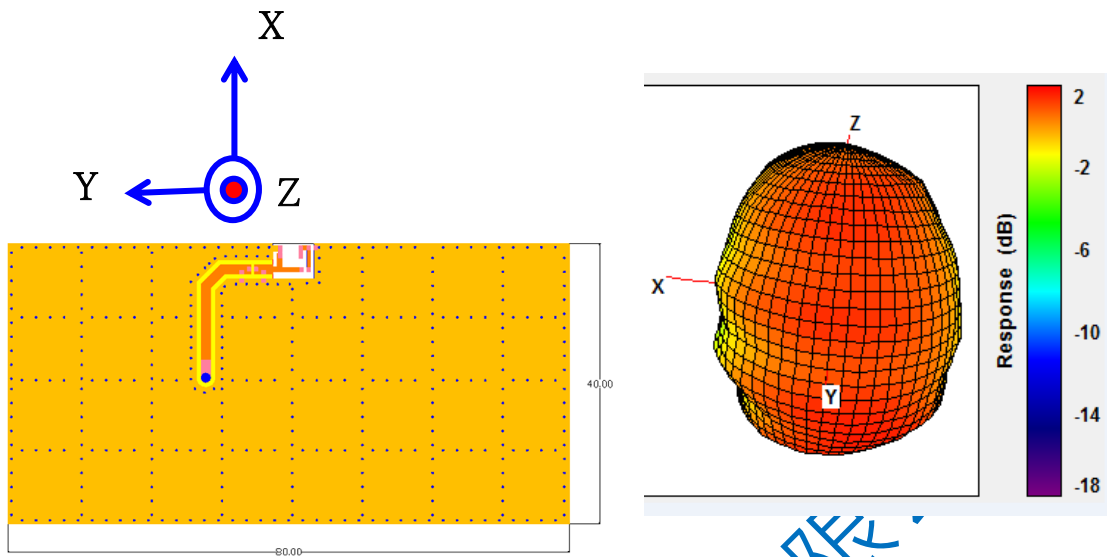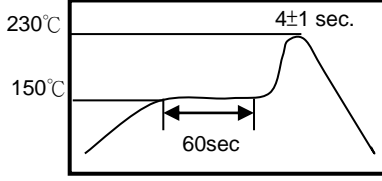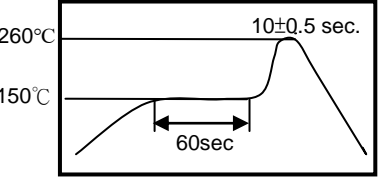
	Efficiency	Peak Gain	Directivity
1166MHz	65.81 %	1.40 dBi	3.21 dBi
1176MHz	68.29 %	1.46 dBi	3.11 dBi
1186MHz	66.79 %	1.43 dBi	3.18 dBi

Chamber Coordinate System
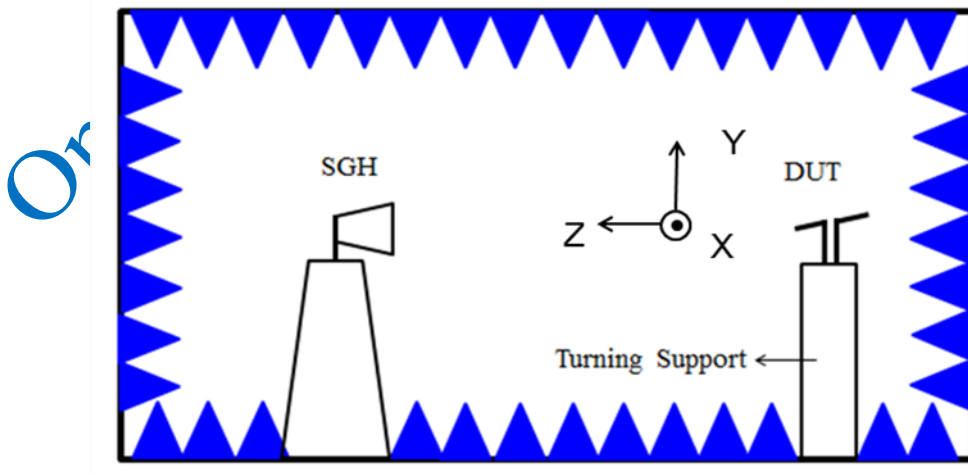
4. Reliability and Test Condictions

ITEM	REQUIREMENTS	TEST CONDITION
Solderability	1. Wetting shall exceed 90% coverage 2. No visible mechanical damage TEMP (℃) 230℃ ... 4±1 sec. 150℃ 60sec	Pre-heating temperature:150℃/60sec. Solder temperature:230±5℃ Duration:4±1sec. Solder:Sn-Ag3.0-Cu0.5 Flux for lead free: rosin
Solder heat Resistance	1. No visible mechanical damage 2. Central Freq. change :within ± 6% TEMP (℃) 260℃ ... 10±0.5 sec. 150℃ 60sec	Pre-heating temperature:150℃/60sec. Solder temperature:260±5℃ Duration:10±0.5sec. Solder:Sn-Ag3.0-Cu0.5 Flux for lead free: rosin
Component Adhesion (Push test)	1. No visible mechanical damage	The device should be reflow soldered(230±5℃ for 10sec.) to a tinned copper substrate A dynometer force gauge should be applied the side of the component. The device must with-ST-F 0.5 Kg without failure of the termination attached to component.
Component Adhesion (Pull test)	1. No visible mechanical damage	Insert 10cm wire into the remaining open eye bend ,the ends of even wire lengths upward and wind together. Terminal shall not be remarkably damaged.
Thermal shock	1. No visible mechanical damage 2. Central Freq. change :within ±6% Phase / Temperature(℃) / Time(min) 1 / +110±5℃ / 30±3 2 / Room Temperature / Within 3sec 3 / -40±2℃ / 30±3 4 / Room Temperature / Within 3sec	+110℃=>30±3min -40℃=>30±3min Test cycle:10 cycles The chip shall be stabilized at normal condition for 2~3 hours before measuring.
Resistance to High Temperature	1. No visible mechanical damage 2. Central Freq. change :within ±6% 3. No disconnection or short circuit.	Temperature: +110±5℃ Duration: 1000±12hrs The chip shall be stabilized at normal condition for 2~3 hours before measuring.
Resistance to Low Temperature	1. No visible mechanical damage 2. Central Freq. change :within ±6% 3. No disconnection or short circuit.	Temperature:-40±5℃ Duration: 1000±12hrs The chip shall be stabilized at normal condition for 2~3 hours before measuring.
Humidity	1. No visible mechanical damage 2. Central Freq. change :within ±6% 3. No disconnection or short circuit.	Temperature: 40±2℃ Humidity: 90% to 95% RH Duration: 1000±12hrs The chip shall be stabilized at normal condition for 2~3 hours before measuring.

5. Soldering and Mounting

Mildly activated rosin fluxes are preferred. The minimum amount of solder can lead to damage from the stresses caused by the difference in coefficients of expansion between solder, chip and substrate. The terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

Reflow Soldering

PRE-HEATING   SOLDERING   NATURAL COOLING
10s max.
250~260
230
180
150
60~120 s   30~60s
TEMPERATURE(°C)
TIME(sec.)

Iron Soldering

PRE-HEATING   SOLDERING   NATURAL COOLING
within 3s
350
300
150
Over 60s   Gradual cooling
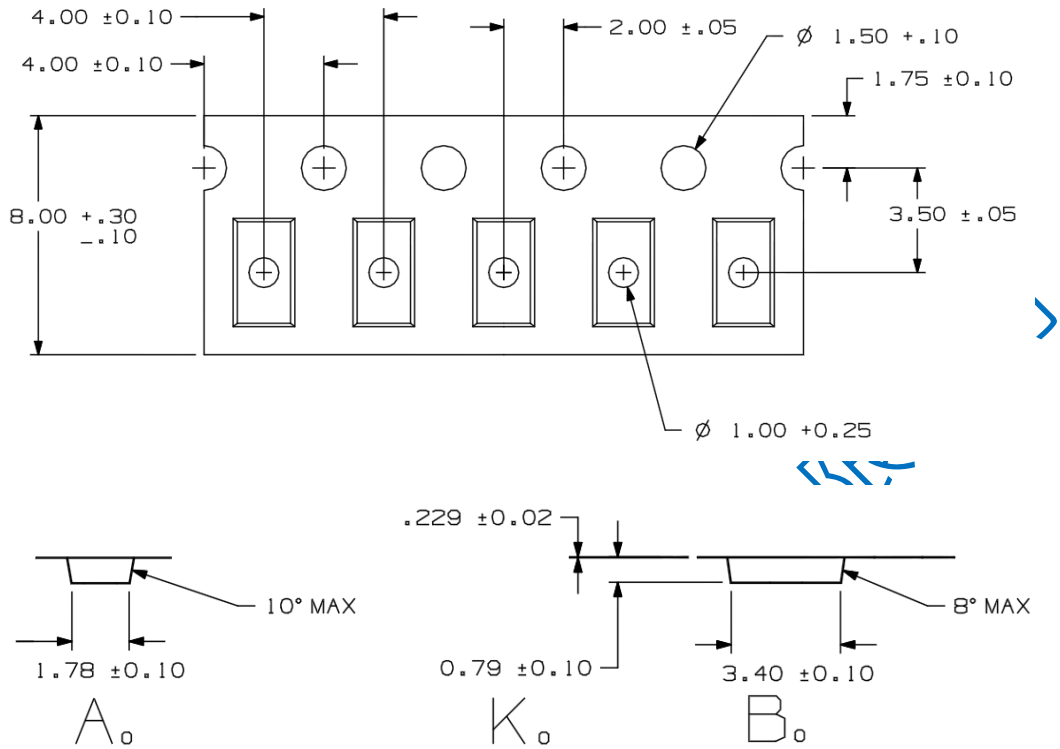TEMPERATURE(°C)
TIME(sec.)
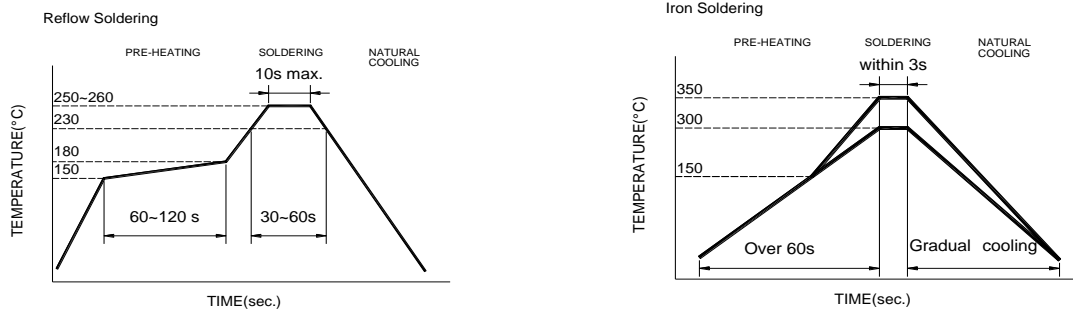
Recommended temperature profiles for re-flow soldering in Figure 1.

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.
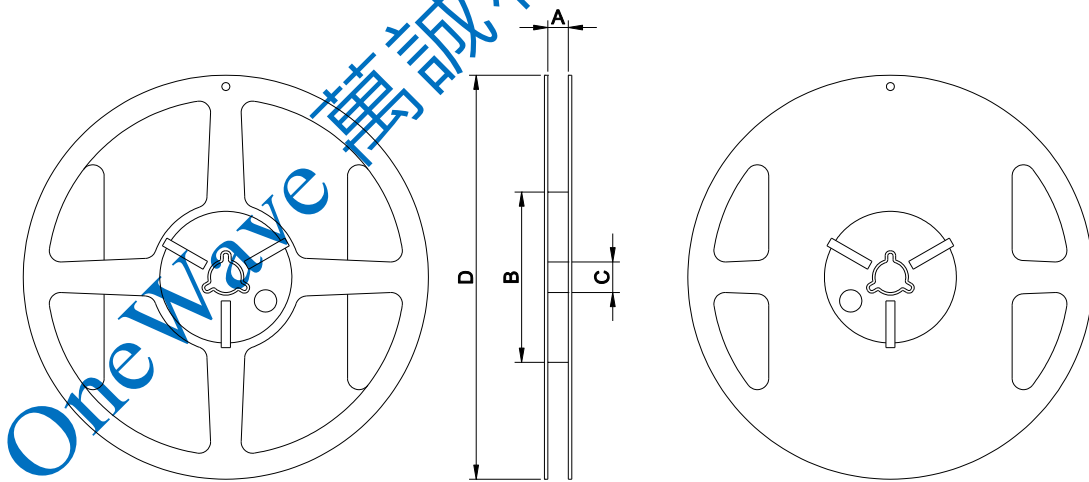
・Preheat circuit and products to 150℃

・Never contact the ceramic with the iron tip

・Use a 20 watt soldering iron with tip diameter of 1.0mm

・280℃ tip temperature (max)

・1.0mm tip diameter (max)

・Limit soldering time to 3 sec.

6. Packaging Information

Tape Specification:

A₀ K₀ B₀

Reel Specification: (7'', Φ180 mm)

7" x 8 mm

Tape Width(mm)	A(mm)	B(mm)	C(mm)	D(mm)	Chip/Reel(pcs)
8	9.0±0.5	60±2	13.5±0.5	178±2	3000

7.Storage and Transportation Information

Storage Conditions

To maintain the solderability of terminal electrodes:

1. Temperature and humidity conditions: -10~ 40℃ and 30~70% RH.

2. Recommended products should be used within 6 months from the time of delivery.

3. The packaging material should be kept where no chlorine or sulfur exists in the air.

Transportation Conditions

1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.

2. The use of tweezers or vacuum pick up is strongly recommended for individual components.

3. Bulk handling should ensure that abrasion and mechanical shock are minimized.