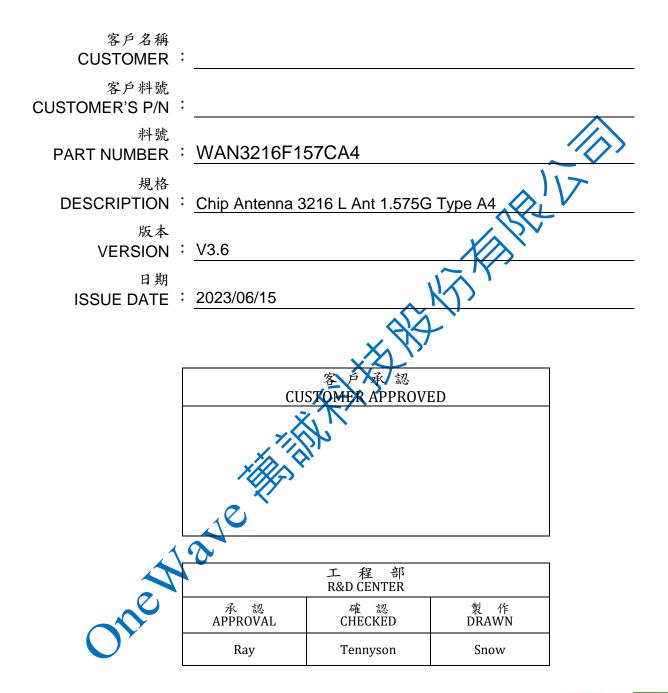
承認書 SPECIFICATION FOR APPROVAL





# 萬誠科技股份有限公司

11261 台北市北投區立功街 151 號 1 樓

電話: (02) 2898-2220 傳真: (02) 2898-5055

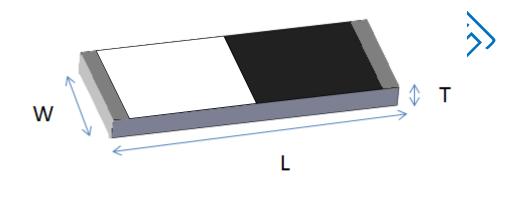
### OneWave Electronic Co., Ltd.

1F, No. 151, Li Gong Street, Beitou District, Taipei City 11261, Taiwan TEL: +886 2 2898-2220 FAX: +886 2 2898-5055

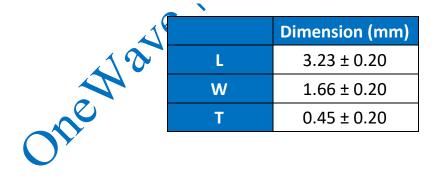


# 3216 Chip antenna

# For 北斗 / GPS / GLONASS Applications







### **Part Number Information**

WAN	<u>3216</u>	<u>F</u>	<u>157</u>	<u>C</u>	<u>A4</u>
Α	В	С	D	Ε	F

Α	Product Series	Antenna	
В	Dimension L x W	3.2 x 1.6mm (±0.2mm)	
С	Material	High K material	
D	Working Frequency	1.575 GHz	$\langle \rangle$
Е	Feeding mode	PIFA & Single Feeding	7
F	Antenna type	Type = A4	

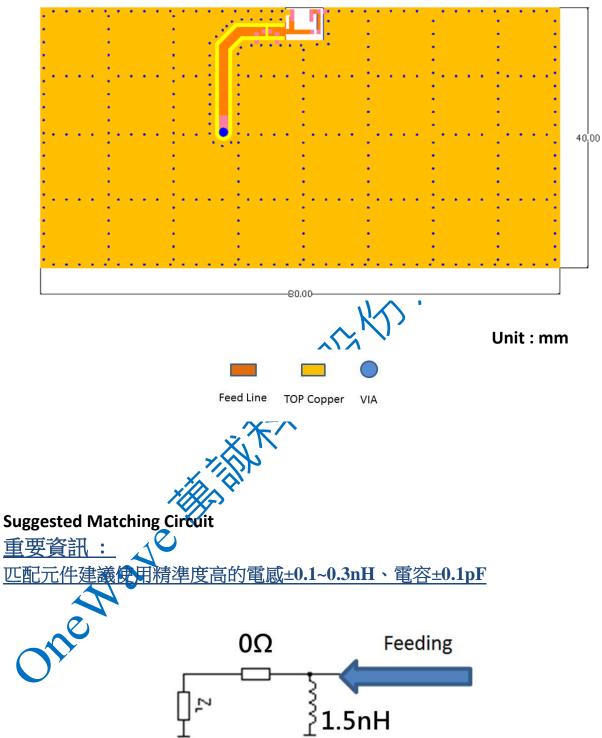
## 1. Electrical Specification

1. Electrical Specification	~KJAP			
Specification				
Part Number	WAN3216F157CA4			
Central Frequency 🏑	1575	MHz		
Bandwidth	70 (Min.)	MHz		
Return Loss	-6.5 (Max)	dB		
Peak Gain	1.68	dBi		
Impedance	50	Ohm		
Operating Temperature	-40~+110	°C		
Maximum Power	4	W		
Resistance to Soldering Heats	10 ( @ 260°C )	sec.		
Polarization	Linear			
Azimuth Beamwidth	Omni-directional			
Termination	Cu / Sn (Leadless)			

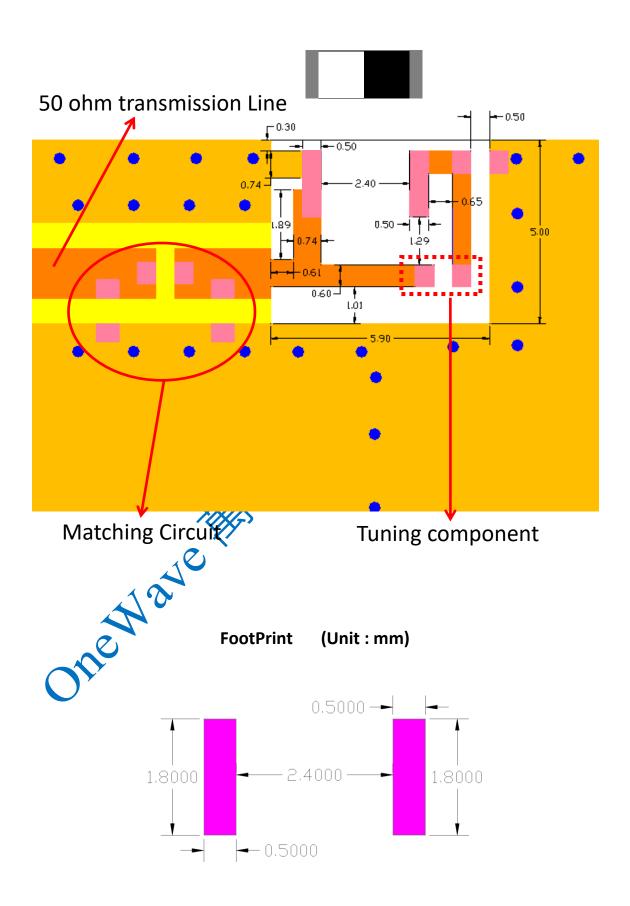
Remark : Bandwidth & Peak Gain was measured under evaluation board of next page

### 2. Recommended PCB Pattern



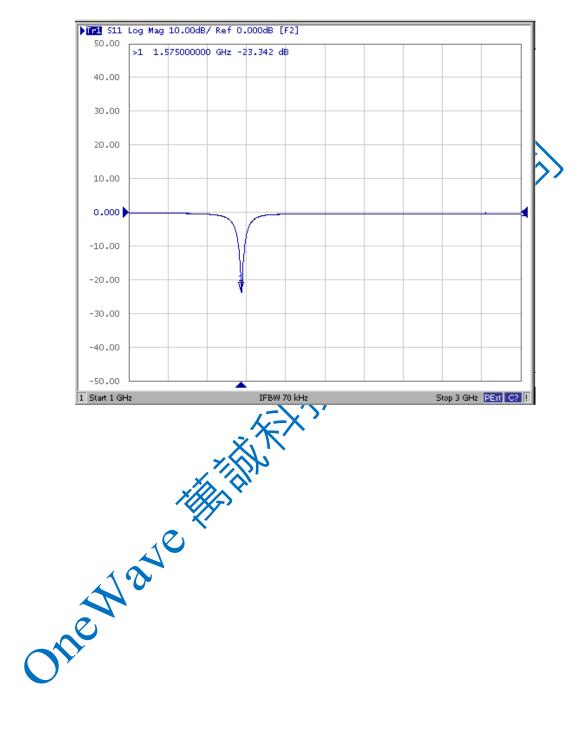


### Layout Dimensions in Clearance area(Size=5.9\*5.0mm)

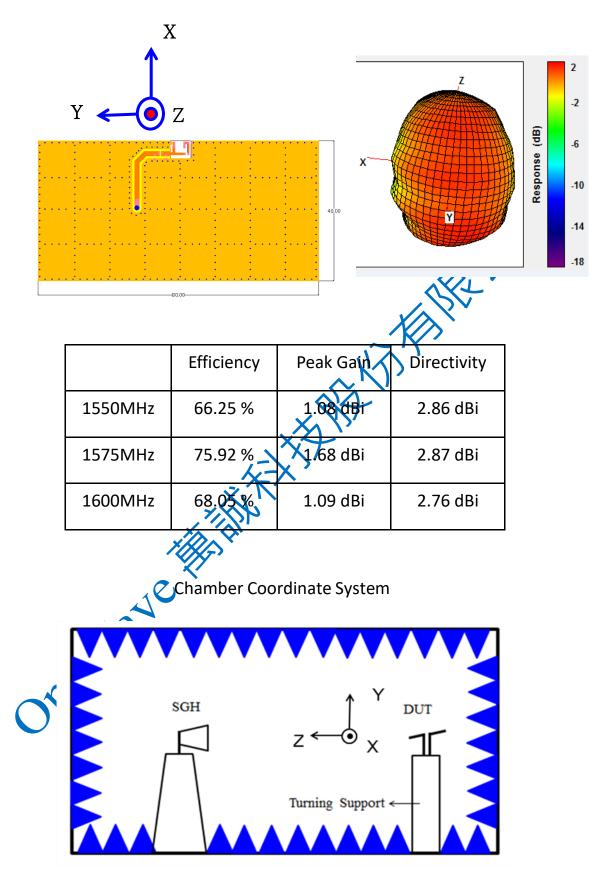


### 3. Measurement Results

#### **Return Loss**



#### **Radiation Pattern**





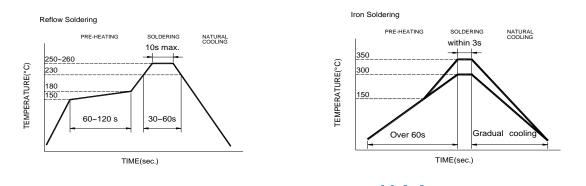
# 4. Reliability and Test Condictions

ITEM	REQUIREMENTS	TEST CONDITION	
Solderability	1. Wetting shall exceed 90% coverage 2. No visible mechanical damage TEMP (°C) 230°C 150°C 60sec	Pre-heating temperature:150°C/60sec. Solder temperature:230±5°C Duration:4±1sec. Solder:Sn-Ag3.0-Cu0.5 Flux for lead free: rosin	
Solder heat Resistance	1. No visible mechanical damage 2. Central Freq. change :within ± 6% TEMP (°C) 260°C 150°C 60sec	Pre-heating temperature:150°C/60sec. Solder temperature:260±5°C Duration:10±0.5sec. Solder:Sn-Ag3.0-Cu0.5 Flux for lead free: rosin	
Component Adhesion (Push test)	1. No visible mechanical damage	The device should be reflow soldered(280±5°C for 10sec.) to a tinned copper substrate A dynometer force gauge should be applied the side of the component. The device must with-ST-F 0.5 Kg without failure of the termination attached to component.	
Component Adhesion (Pull test)	1. No visible mechanical damage	Insert 10cm wire into the remaining open eye bend ,the ends of even wire lengths upward and wind together. Terminal shall not be remarkably damaged.	
Thermal shock	1. No visible mechanical damage2. Central Freq. change :within $\pm 6\%$ PhaseTemperature(°C)Time(min)1 $\pm 110\pm 5^{\circ}C$ $30\pm 3$ 2RoomWithinTemperature $3sec$ 3 $-40\pm 2^{\circ}C$ $30\pm 3$ 4RoomWithinTemperature $3sec$	+110°C=>30±3min -40°C=>30±3min Test cycle:10 cycles The chip shall be stabilized at normal condition for 2~3 hours before measuring.	
Resistance to High Temperature	<ol> <li>No visible mechanical damage</li> <li>Central Freq. change :within ±6%</li> <li>No disconnection or short circuit.</li> </ol>	Temperature: +110±5°C Duration: 1000±12hrs The chip shall be stabilized at normal condition for 2~3 hours before measuring.	
Resistance to Low Temperature	<ol> <li>No visible mechanical damage</li> <li>Central Freq. change :within ±6%</li> <li>No disconnection or short circuit.</li> </ol>	Temperature:-40±5℃ Duration: 1000±12hrs The chip shall be stabilized at normal condition for 2~3 hours before measuring.	
Humidity	<ol> <li>No visible mechanical damage</li> <li>Central Freq. change :within ±6%</li> <li>No disconnection or short circuit.</li> </ol>	Temperature: 40±2°C Humidity: 90% to 95% RH Duration: 1000±12hrs The chip shall be stabilized at normal condition for 2~3 hours before measuring.	

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### 5. Soldering and Mounting

Mildly activated rosin fluxes are preferred. The minimum amount of solder can lead to damage from the stresses caused by the difference in coefficients of expansion between solder, chip and substrate. The terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.



Recommended temperature profiles for re-flow soldering in Figure 1.

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.

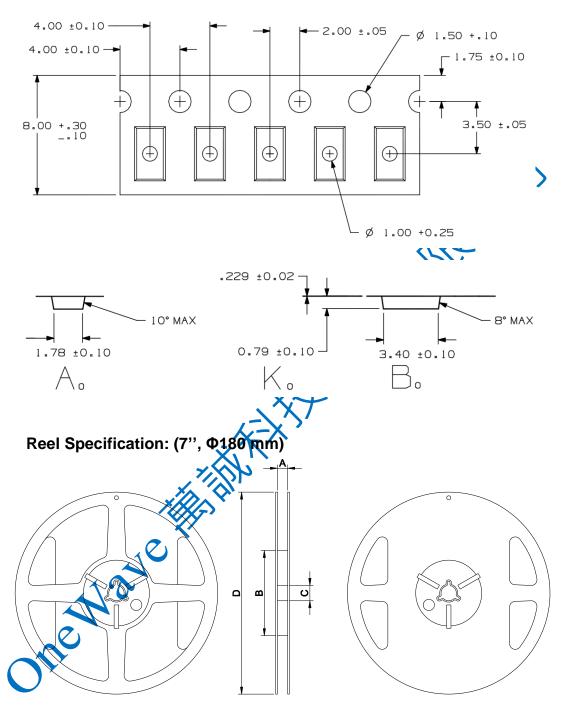
- Preheat circuit and products to  $150^\circ C$
- Never contact the ceramic with the iron tip
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- 280° tip temperature (max)

• 1.0mm tip diameter (max)

• Limit soldering time to 3 sec.

### 6. Packaging Information

### Tape Specification:



7" x 8 mm

Tape Width(mm)	A(mm)	B(mm)	C(mm)	D(mm)	Chip/Reel(pcs)
8	9.0±0.5	60±2	13.5±0.5	178±2	3000

### 7. Storage and Transportation Information

#### **Storage Conditions**

To maintain the solderability of terminal electrodes:

- 1. Temperature and humidity conditions: -10~  $40^{\circ}$ C and 30~70% RH.
- 2. Recommended products should be used within 6 months from the time of delivery.
- 3. The packaging material should be kept where no chlorine or sulfur exists in the air.

#### **Transportation Conditions**

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- 1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- 2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
- 3. Bulk handling should ensure that abrasion and mechanical shock are minimized.