

# 承 認 書 SPECIFICATION FOR APPROVAL

客戶名稱 CUSTOMER	:			
客戶料號 CUSTOMER'S P/N	:			
料號 PART NUMBER	: <u>WAN3216F2</u>	45C04		
規格 DESCRIPTION	: Chip Antenna 3	216 L Ant 2.45G	Type 04	
版本 VERSION	: <u>V1.4</u>			
日期 ISSUE DATE	: 2023/06/15		KD,	
		X		
	客戶承認 CUSTOMER APPROVED			
4	20			
	工程部 R&D CENTER			
CITE OF	承 認 APPROVAL	確 認 CHECKED	製 作 DRAWN	
	Ray	Tennyson	Snow	





## 萬誠科技股份有限公司

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### OneWave Electronic Co., Ltd.

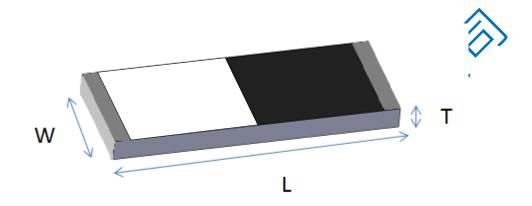
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# 3216 Chip antenna

# For Bluetooth / WLAN Applications



P/N: WAN3216F245C04

	'\XT'	
		Dimension (mm)
Hay	L	3.23 ± 0.20
	W	1.66 ± 0.20
	Т	0.45 ± 0.20



#### **Part Number Information**

WAN 3216 F 245 C 04

A B C D E F

<b>Product Series</b>	Antenna
Dimension L x W	3.2 x 1.6mm (±0.2mm)
Material	High K material
Working Frequency	2.4 ~ 2.5GHz
Feeding mode	PIFA & Single Feeding
Antenna type	Type = 04
	Dimension L x W  Material  Working Frequency  Feeding mode

## 1. Electrical Specification

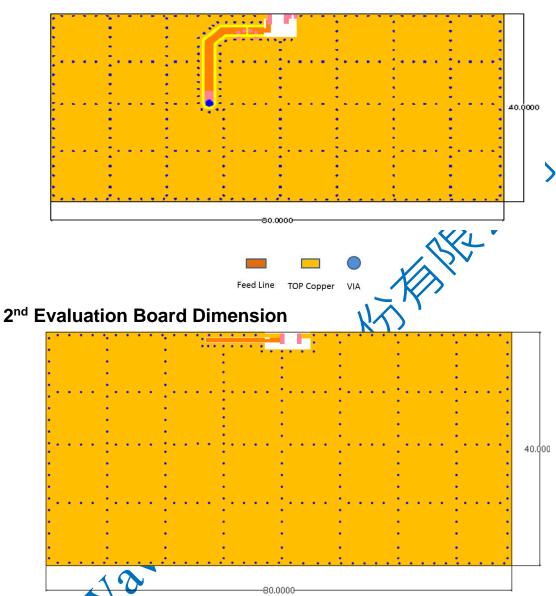
Specification				
Part Number	WAN3216F245C04			
Central Frequency	2450	MHz		
Bandwidth	120 (Min.)	MHz		
Return Loss	-6.5 (Max)	dB		
Peak Gain	1.75	dBi		
Impedance	50	Ohm		
Operating Temperature	-40~+110	$^{\circ}$ C		
Maximum Power	4	W		
Resistance to Soldering Heats	10 ( @ 260℃)	sec.		
Polarization	Linear			
Azimuth Beamwidth	Omni-directional			
Termination	Cu / Sn (Leadless)			

Remark: Bandwidth & Peak Gain was measured under evaluation board of next page



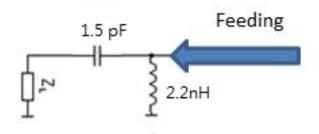
# 2. Recommended PCB Pattern

Recommended PCB Pattern 若未參照我司規格書上Layout建議做設計, Evaluation Board Dimension 進而造成後續生產上的天線特性與品質差異問題,



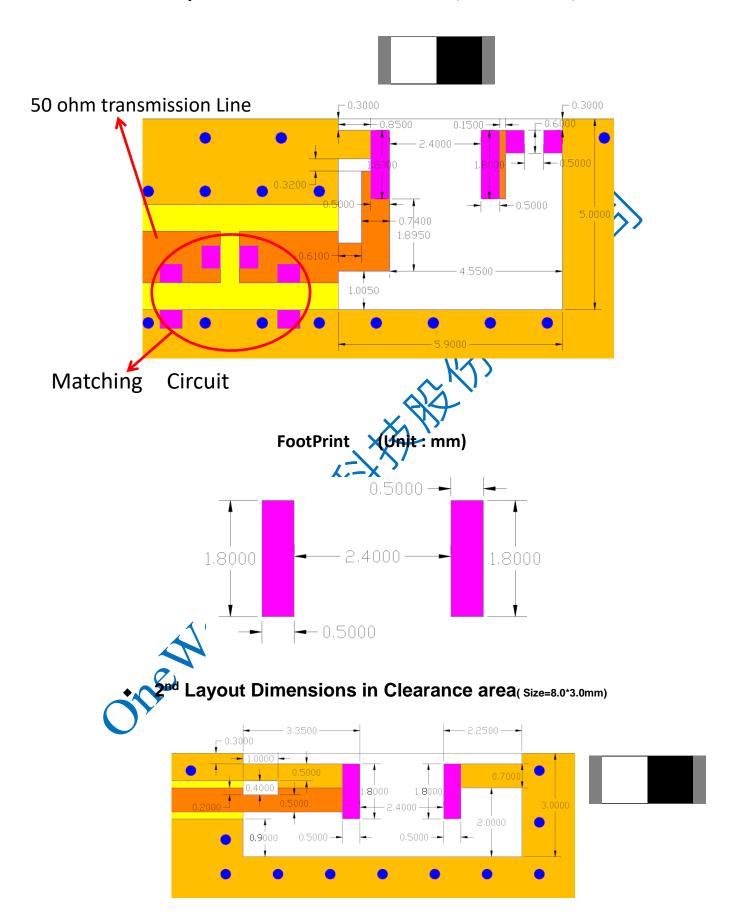
### **Suggested Matching Circuit**

建議使用精準度高的電感±0.1~0.3nH、電容±0.1pF



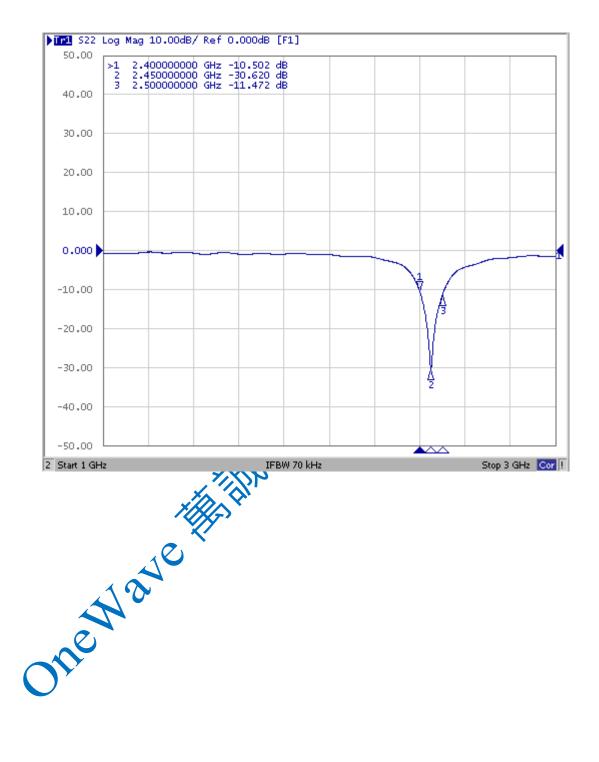


#### **Layout Dimensions in Clearance area( Size=5.9\*5.0mm)**



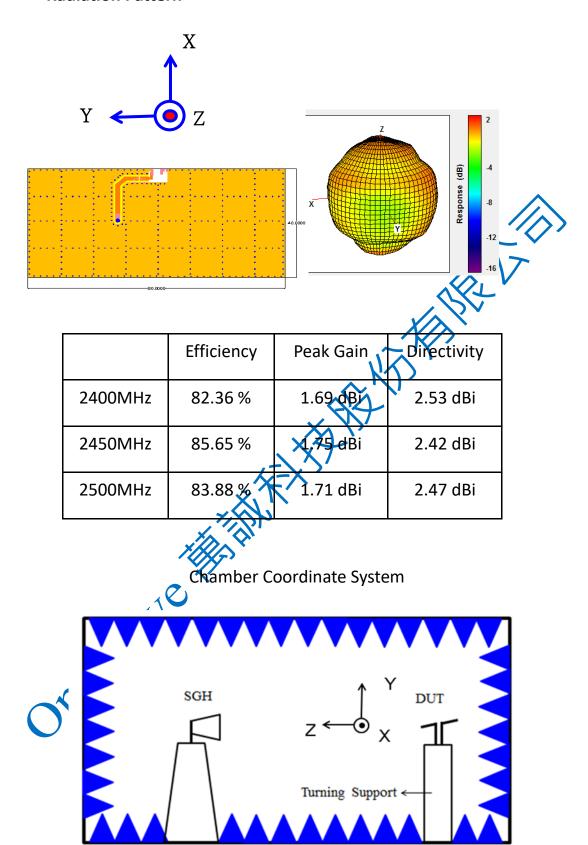


# 3. Measurement Results Return Loss





#### **Radiation Pattern**





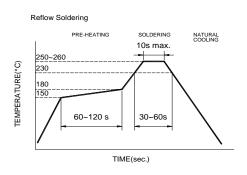
**4.Reliability and Test Condictions** 

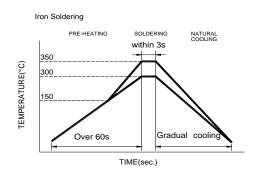
ITEM	REQUIREMENTS	TEST CONDITION
Solderability	Wetting shall exceed 90% coverage     New initial management of the management	Pre-heating temperature:150°C/60sec.
	No visible mechanical damage	Solder temperature:230±5°C
	TEMP (℃)	Duration:4±1sec.
		Solder:Sn-Ag3.0-Cu0.5
	230°C 4±1 sec.	Flux for lead free: rosin
	/ \	
	150°C	
	60sec	
Solder heat	No visible mechanical damage	Pre-heating temperature:150°C/60sec.
Resistance	2. Central Freq. change :within ± 6%	Solder temperature:260±5℃
	TEMP (°C)	Duration:10±0.5sec.
	10+0.5.000	Solder:Sn-Ag3.0-Cu0.5
	260°C 10 <u>10</u> .3 sec.	Flux for lead free: rosin
	150℃	
	1300	
	60sec	
Component	No visible mechanical damage	The device should be reflow
Adhesion (Push test)		soldered(280±5°C for 10sec.) to a tinned
(i doir toot)		copper substrate A dynometer force gauge should be applied the side of the
		component. The device must with-ST-F
	A A	0.5 Kg without failure of the termination
	X <sub>A</sub> V	attached to component.
Component	No visible mechanical damage	Insert 10cm wire into the remaining open
Adhesion		eye bend ,the ends of even wire lengths
(Pull test)	<b>¼-X</b> ′	upward and wind together.
	\$.T	Terminal shall not be remarkably
<del></del>		damaged. +110°C=>30±3min
Thermal shock	1. No visible mechanical damage	-40°C=>30±3min
	2. Central Freq. change :within ±6%	Test cycle:10 cycles
	Phase Temperature(℃) Time(min)	The chip shall be stabilized at normal
	1 +110±5℃ 30±3	condition for 2~3 hours before
	2 Room Within	measuring.
	Temperature 3sec	3
	3 -40±2°C 30±3	
	4 Room Within	
	Temperature 3sec	
Resistance to	1. No visible mechanical damage	Temperature: +110±5°C
High	_	Duration: 1000±12hrs
Temperature	2. Central Freq. change :within ±6%	The chip shall be stabilized at normal
	3. No disconnection or short circuit.	condition for 2~3 hours before
		measuring.
Resistance to	No visible mechanical damage	Temperature:-40±5°C
Low	2. Central Freq. change :within ±6%	Duration: 1000±12hrs
Temperature	3. No disconnection or short circuit.	The chip shall be stabilized at normal
		condition for 2~3 hours before
		measuring.
Humidity	No visible mechanical damage	Temperature: 40±2°C
	2. Central Freq. change :within ±6%	Humidity: 90% to 95% RH Duration: 1000±12hrs
	3. No disconnection or short circuit.	
		The chip shall be stabilized at normal
		condition for 2~3 hours before
		measuring.



#### 5. Soldering and Mounting

Mildly activated rosin fluxes are preferred. The minimum amount of solder can lead to damage from the stresses caused by the difference in coefficients of expansion between solder, chip and substrate. The terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.





Recommended temperature profiles for re-flow soldering in Figure 1.

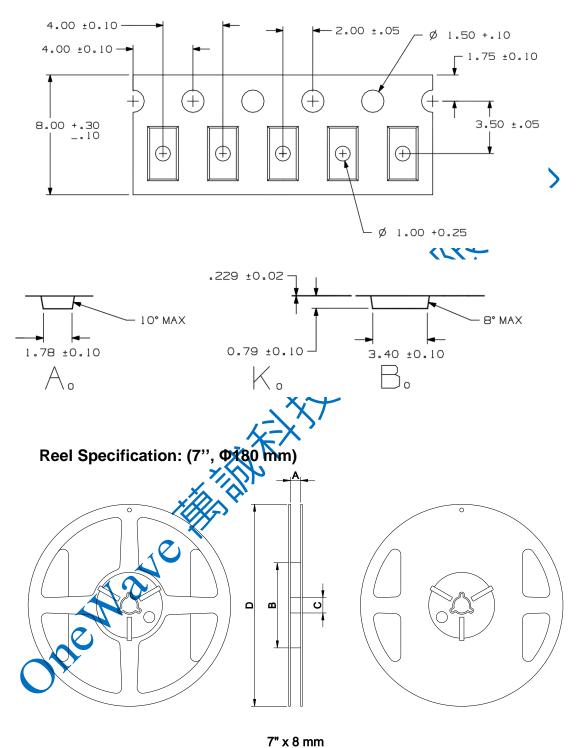
Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.

- Preheat circuit and products to 150°C
- Never contact the ceramic with the iron tip
- Use a 20 wattsoldering iron with tip diameter of 1.0mm
- 280° (tip temperature (max))
- 1.0mm tip diameter (max)
- Limit soldering time to 3 sec.



### **6.Packaging Information**

#### **Tape Specification:**



 Tape Width(mm)
 A(mm)
 B(mm)
 C(mm)
 D(mm)
 Chip/Reel(pcs)

 8
 9.0±0.5
 60±2
 13.5±0.5
 178±2
 3000



#### **7.Storage and Transportation Information**

#### **Storage Conditions**

To maintain the solderability of terminal electrodes:

- 1. Temperature and humidity conditions: -10~ 40°C and 30~70% RH.
- 2. Recommended products should be used within 6 months from the time of delivery.
- 3. The packaging material should be kept where no chlorine or sulfur exists in the air.

#### **Transportation Conditions**

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- 1. Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- 2. The use of tweezers or vacuum pick up is strongly recommended for individual components.
- 3. Bulk handling should ensure that abrasion and mechanical shock are minimized.